

♦ 45° CHAMFERING



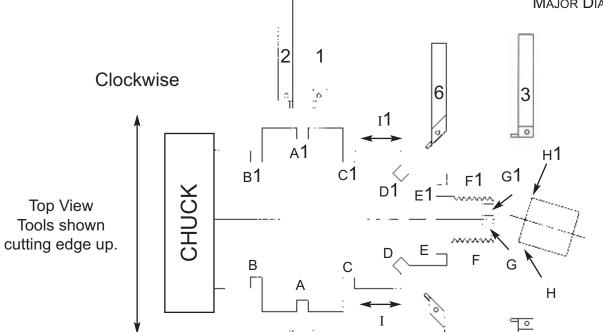
Ref: F & F1 ♦ INTERNAL AND

- EXTERNAL THREADING ♦ 8 TPI AND GREATER
- ♦ 60° AND ACME STYLES



Ref: E,E1,G & G1

- ♦ FACE GROOVING AND TURNING
- ♦ .004" THROUGH .150" IN .001" INCREMENTS
- ♦ .300", .750", 1.250" Major Diameters





Ref: H & H1 ♦ For Diameters 1'

AND SMALLER

◆ Parting Widths .025", .045", .062" .085" AND .115"

PG 3-19

Counter-

Clockwise

REF: I & I1

♦ TURNING

♦ TD AND TP INSERTS



REF: A,A1,B,B1,C & C1

- ♦ GROOVING AND TURNING
- ♦ .004" THROUGH .150" IN .001" INCREMENTS

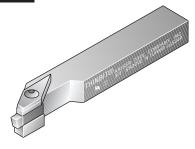


Ref: D & D1

- ♦ 45° UNDERCUT
- ♦ .004" THROUGH .150" IN .001" INCREMENTS

♦ GROOVING, THREADING & BORING ♦ 1/4", 3/8", 1/2", 5/8" SHANK

ID Tooling, END WORKING



♦ Ref: 8 & 9

Positions

♦ Ref: 7 & 10

Positions

♦ FACE GROOVING

- ♦ OD Tooling, Slide Positions
- GROOVING, TURNING, THREADING,
- ♦ 5/16", 3/8", 1/2", 5/8", 3/4" & 1" SHANKS
- 8, 10, 12, 16, 20 & 25mm SHANKS

♦ FACE TOOLING, END WORKING

♦ 1/2", 5/8", 3/4" AND 1" SHANKS



♦ FACE TOOLING, SLIDE POSITIONS

♦ 3/8", 1/2", 10, 12 & 16MM SHANKS

♦ FACE GROOVING

- ♦ Ref: 7 & 10
- ♦ ID/OD Tooling, END WORKING **Positions**
- ♦ GROOVING, TURNING, THREADING &
- ♦ 1/2", 5/8", 3/4" AND 1" SHANKS



- ♦ Ref: 8 & 9
- ♦ ID FACE TOOLING, END WORKING Positions
- ♦ 3/8", 1/2", 5/8" SHANKS

Ref: A,A1,B & B1

- ♦ ID GROOVING
- ♦ .125" MINIMUM BORE
- ↑ 1/8", 3/16", 1/4", 5/16", 3/8" & 1/2" Tools
- .004" THROUGH .250" IN .001" INCREMENTS

Top View

Tools shown

cutting edge up.

Clockwise

Counter-

Clockwise

Ref: D & D1

♦ .077" MINIMUM BORE

♦ 60° AND ACME STYLES

♦ ID THREADING

Tools

♦ 1/8", 3/16", 1/4",

5/16", 3/8" & 1/2"

CHUCK



Ref: A,A1,B & B1

- ♦ ID GROOVING
- ♦ .325" MINIMUM BORE
- ♦ .004" THROUGH .125" IN .001" INCREMENTS

в1



♦ .160" MINIMUM BORE

♦ CD, TD, TP AND

WCGT STYLES

♦ Boring

Ref: E & E1 REF: E & E1

- ♦ Boring
- ♦ .073" MINIMUM BORE
- ♦ 1/8", 3/16", 1/4", 5/16", 3/8" & 1/2" Tools PG 3-5



Ref: E & E1

- ◆ Profiling
- ♦ .125" MINIMUM BORE
- ♦ 1/8", 3/16", 1/4", 5/16", 3/8" & 1/2" Tools



Ref: C & C1

- ♦ ID FACE GROOVING
- ♦ .125" MINIMUM BORE
- ♦ 1/8", 3/16", 1/4", 5/16", 3/8" & 1/2" Tools
- ♦ .004" THROUGH .150" IN .001" INCREMENTS



Ref: D & D1

- ♦ ID THREADING
- ♦ 60° AND ACME STYLES
- ♦ ID Face Grooving ♦ .004" THROUGH .150" IN .001" INCREMENTS

REF: C & C1



Ref: C & C1

- ♦ ID FACE GROOVING
- ◆ .415" MINIMUM BORE
- ♦ .004" THROUGH .150" IN .001 INCREMENTS



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GROOVING



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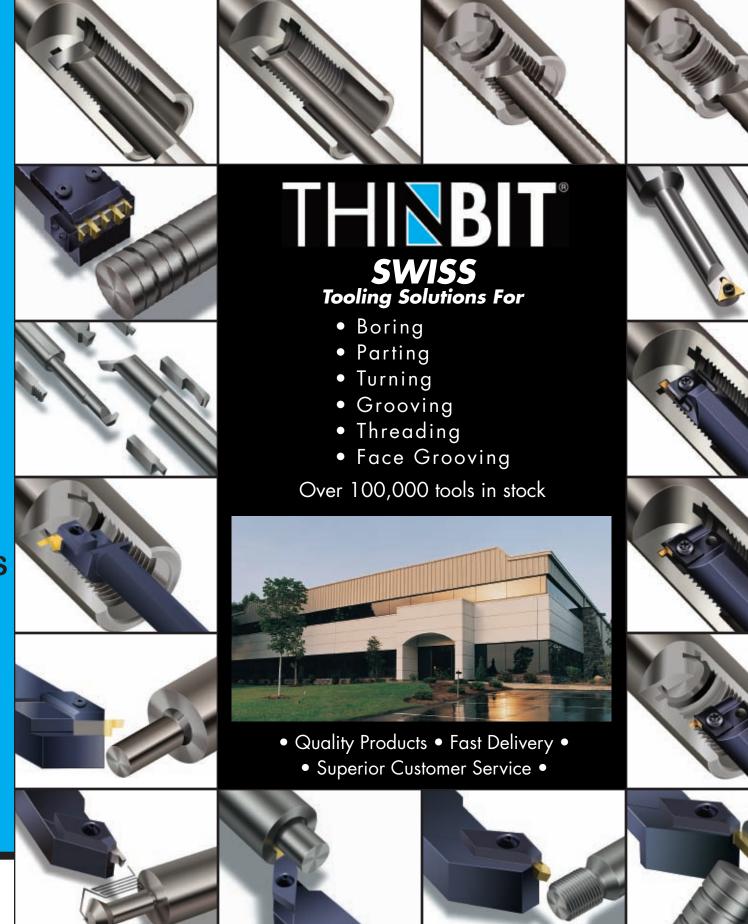
FACE GROOVING





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